Work Orde February 3, 2010	r ID 55875—										Page 1
Item ID: Revision ID:	D4008-041		F	Accept				S	Setup Star	,	
	Fuel Filler Splash Guar	d Assembly /							Stop		
Required Date:		Qty: 1.00 Qty: 1.00			Cust Item II Customer:	D:					·
Reference: Approvals:	Process Plan:		Date: 10-2-03 Date:	Tooling: SPC (Y/N):		te:		F	Run Star Stoj		
Sequence ID/ Work Center II	Opera Descri			Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D4008	Revision NI A-PRELMA	/	J	0.00				<u> </u>	MAT NO	m pul	LEP
Waterjet FLOW CNC Waterje	et . 835	Memo 1-Cut as per I Dwg Rev: Prog Rev: 2-Deburr if no	Hm	0.00					<u>io-</u> }-		2)
110 	QC2-1n	ispect parts off ma	chine FAI/FAIB	0.00					0-2-4		

0.00

Memo

Quality Control



Dart Aeros	oace	Ltd
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										• * *
W/O:			W	ORK ORDER CHAN	GES					6
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: \	′es N	o DQ	A :	_ Date: _	
Resolution:										
NCR:			WORK ORD	ER NON-CONFORM	IANCE (N	ICR)				
DATE	STEP	STED Description of NC		Corrective Action Section B			Verification			Approval
	Section A	Section A	Initial Chief Eng	Action Description Chief Eng	Si	gn & Date	Secti		Approval Chief Eng	QC Inspector
				·						



February 3, 2010 1:41:38 PM

Item ID:

D4008-041

Accept



Setup Start



Stop



Revision ID:

Item Name:

Required Date: 2/03/10

Fuel Filler Splash Guard Assembly

Start Date:

2/03/10

Start Otv: 1.00

Reg'd Otv: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Sequence ID/

Process Plan:

Date:

Tooling:

Date: _____

Date:

Plan

Code

Start

Stop



Date: _____

SPC (Y/N):

Set Up/

Run Hours

Draw

Number

Draw Rev.

Accept Qty

Reject Otv

Run

Reject Insp. Number Stamp

Work Center ID

120

Quality Control

Operation Description

OC8. Inspect parts - second check

Memo

Memo

Memo

0.00

2) Siderlos

130

Brake NC

Brake NC

Bend as per dwg

0.00

0.00

Sis 10/02/09

140

Quality Control

QC5- Inspect part completeness to step on W/O

Bend D4004-1 as per Dwg

2) Sidulon

Dart	Aeros	pace	Ltd
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	•									•			
W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
					·								
							· · · · · · · · · · · · · · · · · · ·						
	, in												
		PAR #:	Fault Cat	egory:	gory: NCR: Yes No DQA: Dat								
Resolution:			Dispositi	on:	QA:	N/C Clo	sed:		Date: _				
NCR:			WORK ORI	DER NON-CONFORM	IANCE	(NCR)						
DATE	STEP	Description of NC		Corrective Action Section B			Verific	cation	ation Approval	Approval			
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	on Sign & Date		& Section C		Chief Eng	QC Inspector			
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					,st	~							

Work Order ID 55875



Page 3

February 3, 2010 1:41:38 PM

Item ID:

D4008-041

Accept



Setup Start



Stop

Revision ID:

Item Name:

Fuel Filler Splash Guard Assembly

2/03/10

Start Oty: 1.00

Rea'd Otv: 1.00



Cust Item ID:

Customer:

Reference:

Start Date:

Approvals:

Process Plan: Date:

Tooling:

Date:

Run Start

Reject

Qty



Required Date: 2/03/10

OC:

Date: ____ SPC (Y/N): Date:

Draw

Rev.

Stop

Reiect

Number



Insp.

Stamp

Sequence ID/ Work Center ID

150

HandFinish

Operation Description

Chemical Conversion Coat per OSI005 4.1

Set Un/ Run Hours

Number 10-02-10

Draw

Qty

Accept

Plan

Code

Hand Finishing

1113170

Memo

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

0.00 D. H. 6

160

Powdercoat

Powder Coating

START: 2:00pm 0.00

Memo Temp: 3200pm

Film: 2:30pm

0.00

Bl 10-02-17

170

Quality Control

QC3-Inspect Part Finish

Memo

POSITIVE RECAL.

EFFECTIVE 1009-26 AUTH Sur prelim.

RELEASED DATE 1009-26

Q+y 2

Dart Aerospace Ltd

W/O: 55	875	WORK ORDER CHANGES	-				•
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10A-26	160	Pants are to be grey per durwing. Playm change	pears.	1 77) \ (Mars	110726
				60 M21			
		n@ A.11				A	

Part No: <u>D4008-041</u>	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: <u>60.16</u>
Resolution:		Disposition:	QA: N/C Closed:	Date:

	WORK ORDER NON-CONFORMANCE (NCR)									
CTED	Description of NC		Corrective Action Section B	Verification	Approval	Approval				
<u> </u>	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
160	Parts are powder control. White is should be grey for answirm and		re-plodire por asi cos.	10/04/22	wiizki	1	11004-20			
		1051042	n/ 1/2 K CC		in	Masiur	7.00, 26			
	o Preliminary Stage,	05(44)	Start 8:45 Fush 9:15	by 24.	5	Joseph Control of the	5			
		05/04/2	Temp 3200			polan	whi			
		-								
	1	STEP Description of NC Section A Parts are powder control	STEP Description of NC Section A Initial Chief Eng Pont's rave powder coopled. White is should be grey par answing reas.	Description of NC Section A Initial Chief Eng Part's Are powder coorded. White is should be grey Per amounting new A. Let wro instruction? Description of NC Section A Initial Chief Eng Sand is strip to remove white pander cont. Re-plodire per asi ass. Description Chief Eng Sand is strip to remove white pander cont. Re-plodire per asi ass. Plant 388 Plant 8:45 Start 8:45	STEP Description of NC Section A Initial Chief Eng Sand is strip to remove white paralle strip to remove parall	STEP Description of NC Section A Initial Chief Eng Chie	STEP Description of NC Section A Initial Chief Eng Ch			

Work Order ID 55875

February 3, 2010 1:41:38 PM



Page 4

Item ID:

D4008-041

Accept

Setup Start



Revision ID:

Item Name:

Fuel Filler Splash Guard Assembly

Start Date:

Required Date: 2/03/10

2/03/10

Start Oty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____ Date:

QC: _____ Date:

Tooling:

SPC (Y/N):

Date:

Draw

Date:

Run

Start

Stop



Stop

Sequence ID/ **Work Center ID**

180

Small Fab

Small Fab

Operation Description

Assemble as per dwg

Set Up/ **Run Hours**

Number

Draw Rev.

Plan Code Accept **Qty**

Reject Qty

Reject Number

Stamp

Memo

0.00

0.00

190

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

Packaging Packaging

Identify as per dwg & Stock Location: (1)

Memo

0.00

0.00

200

Dart Aeros	pace Ltd
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Duit Aci	ospace	LIU							, ,	
W/O:			WO	RK ORDER CH	ANGES				,	
DATE	STEP	PRO	OCEDURE CHAN	NGE		Ву	Date C	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No: PAR #:										
		Disposition):	QA	: N/C Cld	sed:	Date:			
NCR:			WORK ORDE	R NON-CONFO	DRMANCI	(NCR)			
DATE	STEP	Description of NC	<u> </u>	Corrective Action	Section B		Verificati	on Approva	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Descri	ption ——————	Sign & Date	Section 0		QC Inspector	
				•						
				,						
				10.						

Work Order ID 55875

February 3, 2010 1:41:38 PM



Page 5

Item ID:

D4008-041

Accept

Setup Start

Stop

Start

Stop



Revision ID:

Item Name:

Fuel Filler Splash Guard Assembly

Start Date:

Required Date: 2/03/10

2/03/10

Start Qty: 1.00

Req'd Qty: 1.00



Date:

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:_____

SPC (Y/N):

Tooling:

0.00

Set Up/

Run Hours

Draw Number

Date:

Date:

Plan Draw Rev. Code

Accept Qty

Reject Qty

Run

Reject Insp. Number

Stamp

Work Center ID 210

Sequence ID/

Quality Control

Memo

OC21- Final Inspection - Work Order Release

0.00

10/12/16/2) MW (0/12-5

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANG	ES					· ·
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									l .	
					,					
Part No	:	PAR #:	Fault Cate	gory:	_ NCF	: Yes	No DQ	4 :	_ Date: _	
	Reso	olution:	Dispositio	n:	_ QA:	N/C CI	osed:		Date:	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE	(NCR)			
DATE	STEP	Description of NC						Approval	Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
							i			
								!		
:										

Picklist Print

February 3, 2010 1:41:41 PM

Work Order ID: 55875

Parent Item:

D4008-041

Parent Item Name: Fuel Filler Splash Guard Assembly

Comments:

IPP rev A 10.01.27 New issue Prelim EC verified by:DD



Start Date: 2/03/10

Required Date: 2/03/10

Page 1

Start Oty: 1.00

Required Qty: 1.00

Replacement	Mfg/	D:									
Item ID	Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
11	Purchased	No			•	sf	208.5254	0.2879		16 18 10-2-4	
	•		Locati	<u>on</u>	<u>Loc (</u>	<u>Oty</u>	Loc Code			٥	
			T di chased	Warehous Locati	T di onasea	Warehouse Location	Warehouse Loc Oty Location	Warehouse Loc Qty Loc Code Location	Warehouse Loc Oty Loc Code Location Main Warehouse	Warehouse Loc Oty Loc Code Location Main Warehouse	Warehouse Loc Oty Loc Code Location

vv ar chouse	Luc Oty	<u>Loc Couc</u>		
Location				A
Main Warehouse				
MAT ISUS!	208.5254316		15031	
102942	1.5		***	
105555	4.0684		-	
106272	5.3			
108595	1.2			
109240	6.6032			
110305	88.49			
110778	18.0296316			
111699	11.3342			
113189	69			
18147	3			
	f	64.3400 0.2211	011	

D3941

Rubber Cushion

Manufactured No

Loc Qty Loc Code

64.34

Warehouse Location

Main Warehouse

ST 48512

64.34

cut 1.25" long

D4008-5

No Manufactured

Each

1.0000

B64629



Fuel Filler Splash Guard Hinge Half

Dart Aerospace Ltd

		•						, 1
W/O:			WC	ORK ORDER CHANG	ES			•
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approvál QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	Re	esolution:	Dispositio	n:	_ QA: N/C CI	osed:	Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCF	?)		
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
	ļ							
					ŀ			

Picklist Print

Page 2

February 3, 2010 1:41:41 PM

Work Order ID: 55875

Parent Item:

D4008-041

Parent Item Name: Fuel Filler Splash Guard Assembly

Start Date: 2/03/10

Required Date: 2/03/10

Required Qty: 1.00

Comments:	IPP rev A 10.01.2	7 New issue Pre	lim E0	verified by	:DD			:	Start Qty: 1.00		Required Qty: 1.	00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4008-9 Spring		Manufactured	No			Ģ	Each 5519	3.0000	1.0000	150	0/12/15	-
D4008-7 Washer		Manufactured	No				Each B 59 W	g (y)	2.0000	150	0/12/15	
MS20470AD3-3	IX 88 1811 18418 1888 1441 4788 8 1441 1	Purchased	No				Each	8,474.000	5.0000	151	0/12/5	•
,				Wareho Loc Main W	ation	Loc	<u>Oty</u>	Loc Code				
				ST	1065 16941		8474 1435 7039			10		
		•			15031				4	多琴		

Dart Aerospace Lt	d
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W/O:		WORK ORDER CH	HANGES		-		
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						<u>.</u>	
						İ	

Part No:Resolution: _		PAR #:	Fault Category:	NCR: Yes 1	No DQA:	Date: _	
		esolution:	Disposition:	QA: N/C Clo	sed:	Date: _	
NCR:		,	WORK ORDER NON-COM	FORMANCE (NCR)		
DATE	STEP	Description of NC	Corrective Action	on Section B	Verification	Approval	Approva
DAIL	12166	= = = = = = = = = = = = = = = = = = = =		0:	Tomoution	Theiorai	Whine

		Description of NC		Corrective Action Section B		Verification	Approval	A
DATE	STEP	Section A	Initial Action Description S Chief Eng Chief Eng			Section C	Approval Chief Eng	Approval QC Inspector
		·			·			

Picklist Print

Page 3

February 3, 2010 1:41:41 PM

Work Order ID: 55875

Parent Item:

D4008-041





Start Date: 2/03/10

Required Date: 2/03/10

Parent Item Name: Comments:	IPP rev A 10.01.27	•	elim EC	verified by:	DD				tart Qty: 1.00	10	Required Qty:	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L08	NO MARAK AM BANAN IRM NABA	Purchased	No				Each	650.0000	2.0000	510	/12/15	
				Warehoo Loca		<u>Loc (</u>	<u>Oty</u>	Loc Code		41	16188 (42)
				Main Wa	rehouse					,	•	_
				ST			650		·			
					110002		24					
					111889		30					
,	•				112243		43					
					112492		24				•	
					112612		1		_		-	
					112794		8 120				-	
					113595 113749		400				-	
MS35206-S245		Dl	No		113/49		Each	0.0000	2.0000	0	_	
MS35206-5245		Purchased	NO			MII	3898	(U)		fS/	0/12/1	<u>J</u>
NAS1149DN832J WASHER		Purchased	No				Each	113.0000	6.0000	/	50/10	15
WAJILK				Wareho	use	Loc	<u>Oty</u>	Loc Code	//	//	,	

Loc Qty Warehouse Location Main Warehouse ST 113 3 111193 111359 30

80

M116391 (122

112385

Dart	Aeros	pace	Ltd
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W/O			1416	DI/ 000000 0114110		· · · · · · · · · · · · · · · · · · ·			
W/O:			WC	ORK ORDER CHANG	ES				,
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									
<u>-</u>									
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	_ Date: _	
	Resolution:		Disposition	n:	_ QA: N/C C	losed:		Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORMA	ANCE (NCF	3)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	/erification	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C		Chief Eng	QC Inspector
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ii.									
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ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER	,
1	х	D4008-041	FUEL FILLER SPLASH GUARD ASSEMBLY	JCA-M47-2-26	1
2	2	D3941-1	RUBBER CUSHION		
3	1	D4008-1	FUEL FILLER SPLASH GUARD CHANNEL		1
4	1	D4008-5	HINGE		1
5	2	D4008-7	WASHER		1
6	1	D4008-9	SPRING		1
7	5	MS20470AD3-3	RIVET		1
8	2	MS21042L08	NUT		1
9	2	MS35206S245	SCREW /		1
10	6	NAS1149DN832J	WASHER /		1

SHOPCOR

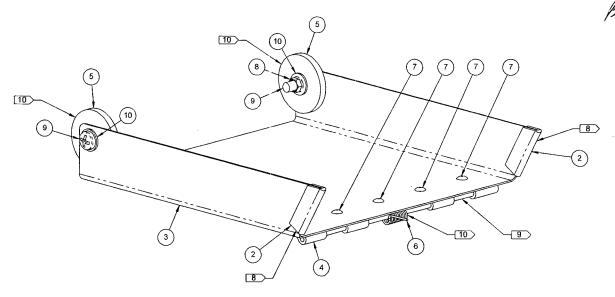
RETURN NO

ENGINEERING

UNCONTROLL

SUBJECT TO ANAL DAY

WITHOUT MORICE



D4008-041 FUEL FILLER SPLASH GUARD ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4008-041" AND B/N USING FINE POINT PERMANENT INK MARKER

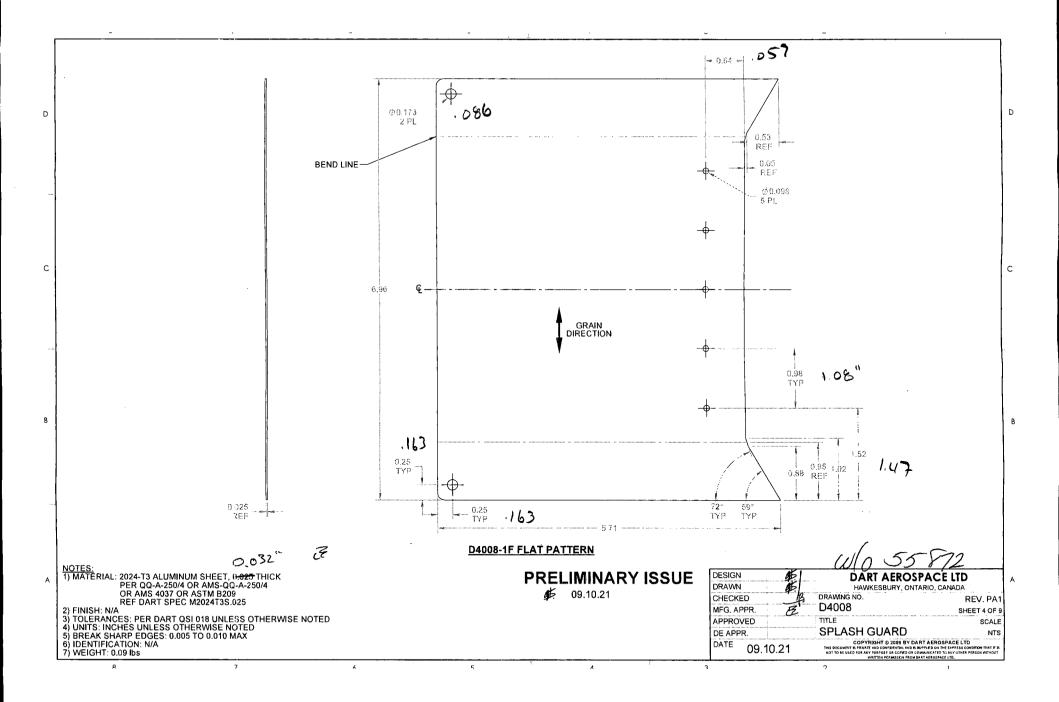
8) ATTACH D3941-1 RUBBER CUSHION USING SILICONE ADHESIVE, TRIM TO FIT, AFTER POWDER COAT 9) MASK HINGE PIN AREA BEFORE POWDER COAT

10) INSTALL D4008-7 WASHER AND D4008-9 SPRING AFTER POWDER COAT

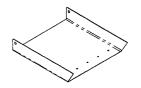
PRELIMINARY ISSUE

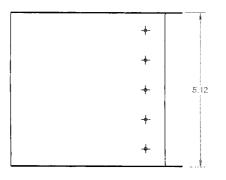
₡ 09.10.21

PA1	NEW ISSUE		45	09.10.21
REV.		DESCRIPTION	BY	DATE
DESIG		DART AEROSP HAWKESBURY, ONTA		
CHECK	(ED A	DRAWING NO. D4008	NO, CAINA	REV. PA1
MFG. A		TITLE		SHEET 1 OF 9 SCALE
DE AP	PR.	SPLASH GUARD		NTS
DATE	09.10.21	COPYRIGHT © 2009 BY DAR THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUI NOT TO BE USED FOR ANY PURPOSE OR COPPED OF COM	PLIED ON THE EXPR	ESS CONDITION THAT IT IS

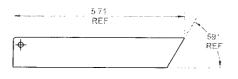


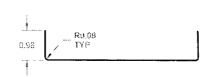
DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4008-1	REF JCA-M47-2-26





SHOP COPY RETURN (0) **ENGINELRING** UNCONTROLLED COM SUBJECT TO AMENDED 10.10 WITHOUT NOFICE WORK ONDER NO. 35872 PS-0-2-03





D4008-1 FUEL FILLER SPLASH GUARD CHANNEL

PRELIMINARY ISSUE

⋬∯ 09.10.21

DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. PA1 D4008 MFG. APPR. SHEET 3 OF 9 TITLE APPROVED SCALE SPLASH GUARD DE APPR. COPYRIGHT © 2009 BY DART AEROSPACE LTD
THIS DOCUMENT IS FANATA AND CONTREHINA AND IS SUPPLED ON THE EPPRESS CONTRIBUT THAT IT IS
HIGH TO BE USED FOR ANY PURPOSE OR COPED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD. DATE 09.10.21

NOTES:
1) MATERIAL: MADE FROM D4008-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNILESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.09 lbs

DART AEROSPACE LTD	Work Order:	55875
DAIN ALIOU / ICC		AL C
Description: FUFL FILLER Splack GUARD ASSEMBLY	Part Number:	D4008-041
		Page 1 of 1
Inspection Dwg: D408-4 Rev: DRF Lin		Page 1 01 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
800,	1001-001	101	7			
8 .173	4.005001	,175	>			
1,64	4 .020	1641	*			
,98	4_ 030	,982	X			
1.53	7030	1.237	8			
15.2	4 .030	5.707.	*			
.25	42 -030	,750	*	_		
.35	4030	.260	*			
6.96	4 130	6.957	×	 		
460,	1/2 ,010	1031	b			
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Measured by:		Audited by:	Prototype Approval:	N/A
		Date: 10/10/07	Date:	N/A
Date:	10-2-4	Date: [0/02/6]		

ſ	5	Dete	Chango	Revised by	Approved
1	Rev	Date	Change	KJ/JLM	
	Α		New Issue	1070211	

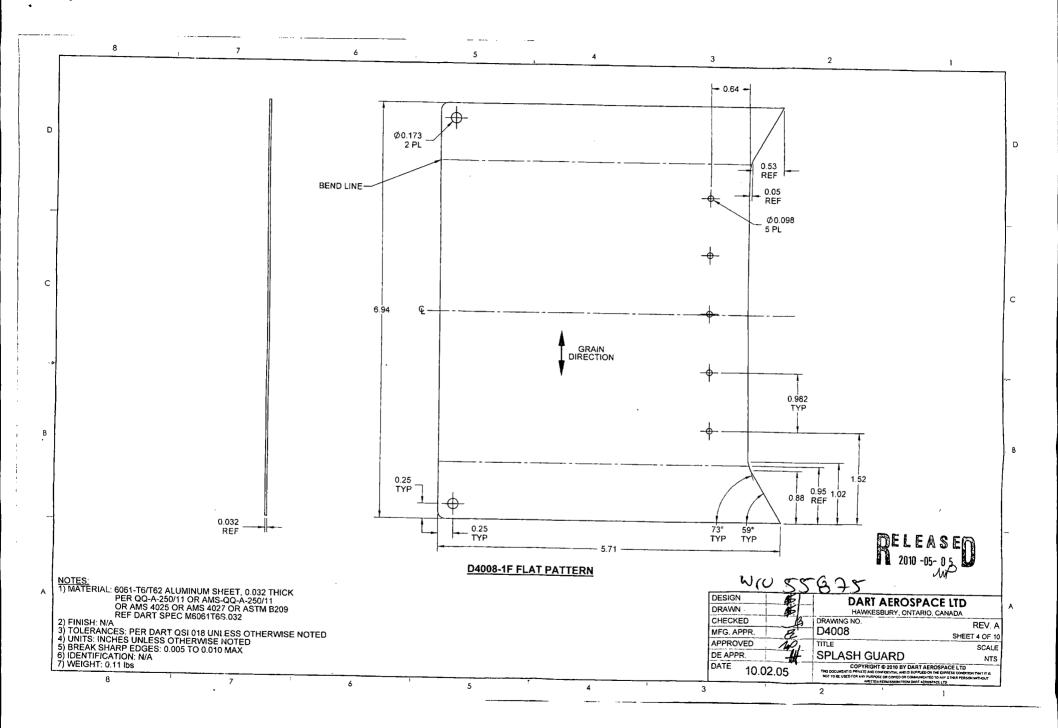
3 2 JOHN CAMERON AVIATION PART NUMBER DART AEROSPACE PART NUMBER D4008-1 REF JCA-M47-2-26 5.12 REF R0.08 0.98 TYP **D4008-1 FUEL FILLER SPLASH GUARD CHANNEL** DESIGN DART AEROSPACE LTD NOTES:
1) MATÈRIAL: MADE FROM D4008-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.11 lbs DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4008 MFG. APPR. SHEET 3 OF 10 APPROVED TITLE SCALE SPLASH GUARD

COPVENDING SERVED BY DATE ARROSPACE LTD

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Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANGI	ES		V-14-4-1-7-4-7-4-7-4-7-4-7-4-7-4-7-4-7-4-	
DATE	STEP	PRO	PROCEDURE CHANGE			Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	jory:	_ NCR: Yes I	No DQA: _	Date: _	
	R	esolution:	Disposition	1:	_ QA: N/C Clo	sed:	Date: _	
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR))		
DATE	STEP	Description of NC		Corrective Action Section	on B Sign &	Verificati		Approval
	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section C	Chief Eng	QC Inspector
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Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANGES	3				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A :	Date: _	
	R	esolution:	Disposition	n:	QA: N/C CI	osed:		Date: _	
NCR:		V	VORK ORD	ER NON-CONFORMAN	ICE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	' Sect	ion C	Chief Eng	QC Inspector
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ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER	
1	x	D4008-041	AUX TANK FILLER SPLASH GUARD ASSEMBLY	JCA-M47-2-26	
2	2	D39\$1-1	RUBBER CUSHION		
3	1	D4008-1	FUEL FILLER SPLASH GUARD CHANNEL		
4	1	D40(18-5	HINGE		(3)
5	2	D4008-7	WASHER		
6	1	D4003-9	SPRING		
7	5	MS2(I470AD3-3	RIVET		
8	2	MS35206S245	SCREW		9 5
9	6	NAS1149DN832J	WASHER		
10	2	MS21042L08	NUT		
		A A 8	9 E		SECTION A-A SCALE: 2X TYP 86-1
		·	D4008-041 AUX	TANK FILLER SPLASH GU	G DELEAS DARD ASSEMBLY
NOTES: 1) MATERIAL: 2) FINISH: PO 3) TOLERANC 3) LINITS: INC	N/A WDER COAT ES: PER DAI HES UNLESS	"GREY SANDTEX" (4.3.5.6) PER RT QSI 018 UNLESS OTHERWISE OTHERWISE NOTED	DART QSI 005 4.3 E NOTED		A NEW ISSUE REV. DESCRIPTION DESIGN DART AEROSPA DRAWN HAWKESBURY, ONTARIC CHECKED DRAWNG NO.

4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4008-041" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.15 lbs
8) ATTACH D3941-1 RUBBER CUSHION USING SILICONE ADHESIVE, TRIM TO FIT, AFTER POWDER COAT
10) INSTALL D4008-7 WASHER AND D4008-9 SPRING AFTER POWDER COAT

MFG. APPR. REV. A D4008 SHEET 1 OF 10 APPROVED SCALE SPLASH GUARD DE APPR. NTS DATE 10.02.05 COPYRIGHT © 2018 BY DART AEROSPACE LTD

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